



 First in Quality. Built to Last.



# AUTOMATIC COMBO BUNDLER

## MODEL

ECB25A

## PROVEN QUALITY. PROVEN VALUE.

Trusted by packagers nationwide, the ECB25A offers the same high-quality features found in machines costing much more. Engineered for collating, unitizing, and shrink wrapping, it ensures consistent results and maximum value.

## HEAVY DUTY DESIGN. HEAVY DUTY RESULT.

Built tough on a ¼" cold rolled steel frame, Eastey's Automatic Combo Bundler is designed to handle the day-to-day abuse of the most demanding bundling applications. A servo-controlled pusher and seal bar provide precise product handling and sealing accuracy, while the integrated sealer and tunnel share a single compact frame for fast setup and easy relocation on the plant floor. For over 35 years, Eastey has set the standard in shrink packaging solutions—and the ECB25A continues that legacy of performance and reliability.

## STANDARD FEATURES

### Film Versatility & Sealing

- Designed for positive sealing of polyethylene shrink films
- 25" hot knife seal system ensures consistent "bull's-eye" closures
- Fixed lower seal bar and magnetic hold for clean, reliable seals
- Accommodates film up to 25" wide and 12" OD

# RELIABLE AUTOMATIC BUNDLING

Eastey's ECB25A Automatic Combo Bundler delivers the dependable performance you need for "bull's-eye" or natural closures on unsupported multi-packs, trays, or individual products.

## STANDARD FEATURES (cont.)

### Product Handling & Throughput

- Accommodates product up to 7.5" diameter x 11" tall
- Minimum product size: 1.5" diameter x 3" tall
- Left- or right-angle infeed for flexible integration
- Smooth product transfer with self-tracking conveyor and indexing system
- Soft-start infeed and outfeed conveyors minimize product shifting
- Servo-controlled pusher and seal bar for precision
- Speeds between 1 to 25 cycles per minute, depending on product size

### Controls & Operation

- B&R servos, PLC, and 10.1" full-color touchscreen HMI
- Swing-arm mounted HMI for easy operator access and visibility
- Optional remote HMI access for monitoring and troubleshooting
- UL-listed control panel ensures safe, proven reliability
- Easy-to-use design reduces training and maintenance needs

### Durability & Construction

- All-welded ¼" cold rolled steel main frame for rugged, long-lasting use
- Compact footprint: 149"L x 90"W (with conveyor) x 90"H
- Casters for portability with leveling feet

### Utilities & Safety

- Electrical: 220VAC, 100amp, 3-phase, 50/60 Hz
- Air: 9 SCFM, 1.67 ACFM at 80PSI
- Built-in electrical safety interlocks and guarding



**SYSTEM OPERATION**



Full color HMI with industrial swing arm for easy operator access and visibility is available with optional remote access for monitoring or troubleshooting system

Once the desired bundle size is configured (one row, two rows, etc.) a seal is made

Powered film unwind ensures smooth feed of film up to 12" max OD

Servo controlled pusher moves a row of products off the conveyor and into the film area

The sleeve wrapped bundle is conveyed into a high temperature convection heat tunnel

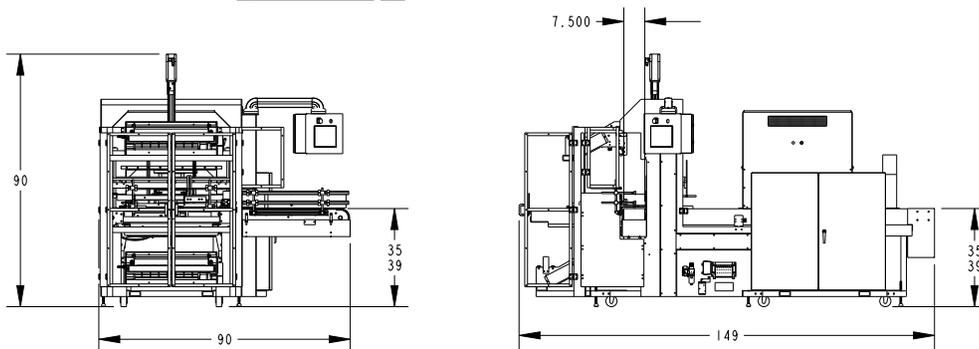
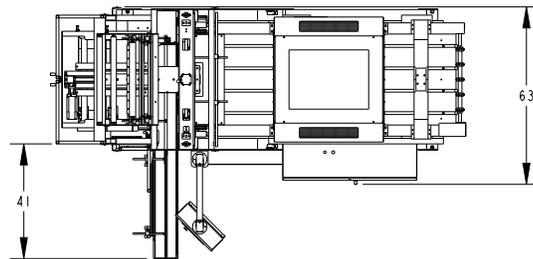
Blown warm air shrinks film around product bundle for a secure finish

The finished product is a tightly wrapped bundle



**AUTOMATIC COMBO BUNDLER**

- Collates, unitizes, and shrinkwraps products
- Open design for easy access and cleaning
- Quick and easy changeovers
- Compact footprint
- Ideal for bottles, cartons, jars, cans, consumer goods, and other products



MODEL NUMBER	MACHINE DIMENSIONS			BUNDLE DIMENSIONS				CONVEYOR HEIGHT		STANDARD POWER		
	LENGTH	WIDTH	HEIGHT	MIN WIDTH	MIN HEIGHT	MAX WIDTH	MAX HEIGHT	MIN	MAX	VOLTS	AMPS	PHASE
ECB25A	149" 379 cm	90" 229 cm	90" 229 cm	1.5" 3.8 cm	3.0" 7.6 cm	23" 59 cm	11" 28 cm	35" 89 cm	39" 99 cm	220VAC	100	3Ø



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